



| Parts List | | | | | | |
|------------|-------|-----------|-------------------------------------|-----|------------------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 17 | 843379 | PIN, Dowel (.6206/ .6211 x 1.20), F | 2 | | 4 |
| 2 | 19 | 34270 | EXPANSION PLUG, (.1.625), Engin | 8 | | 4 |
| 3 | 22 | 48340 | PLUG, (.250-18 x .41), Oil Galley | 4 | | 4 |
| 4 | 22 | 72640 | PLUG, Camshaft Bearing Hole | 1 | | 4 |
| 5 | 16 | 14827 | STUD, (.250-20 x 2.180) | 2 | | 4 |
| 6 | 27 | 881715 | GASKET, Crankshaft Oil Seal Hous | 1 | | 2,4 |
| 7 | | 852940 | HOUSING ASSEMBLY, With Studs | 1 | | 4 |
| 8 | 26 | 852941 | SEAL, Crankshaft Oil | 1 | | 2,4 |
| 9 | 16 | 11989 | STUD, (.312-18 x 1.6718) | 2 | | 4 |
| 10 | 11 | 816730 | NUT | 1 | | 4 |
| 11 | 10 | 14242 | BOLT, (.250-20 x .875) | 2 | | 4 |
| 12 | 10 | 14243 | BOLT, (.250-20 x 1.750) | 1 | | 4 |
| 13 | 11 | 11971 | NUT, (.312-18) | 2 | | 4 |
| 14 | 17 | 14263 | PIN, Dowel, Oil Seal Housing Local | 1 | | 4 |
| 15 | | 807260A | COVER KIT, Flywheel | 1 | | |
| 16 | 10 | 76596 | SCREW, (.250-20 x 1.250) | 2 | | |
| 17 | 222 | 9520 | FLYWHEEL | 1 | | |
| 18 | 17 | 43504 | PIN, Dowel (.250), Flywheel | 2 | | |
| 19 | 10 | 845757 | SCREW, (.437-20 x 1.00) | 6 | | |
| 20 | | 18643A | COUPLING ASSEMBLY | 1 | (Alpha) | |
| NS | 22 | 74036 | FITTING, Grease | 1 | (Alpha) | |
| 21 | | 18644 | BUMPER, Rubber | 3 | (Alpha) | |
| 22 | 10 | 14883 | SCREW, (.375-16 x 1.12) | 3 | (Alpha) | |
| 23 | 12 | 13510 | WASHER | 3 | (Alpha) | |
| 24 | | 861523A | COUPLER ASSEMBLY, Engine - A | 1 | (Bravo and All Jackshaft Models) | |
| 24 | | 861523A11 | COUPLER ASSEMBLY, Engine | OPT | (Bravo) (Steel Hub for Work Applic | |
| 25 | 22 | 49099 | FITTING | 2 | (Bravo) | |
| 26 | 10 | 863480 | SCREW, (.375-16 x 1.125) | 6 | (Bravo) | |
| 27 | 12 | 20572 | WASHER, (.390 x .750 x .093) | 6 | (Bravo) | |
| 28 | | 865657A03 | HOUSING, Flywheel | 1 | (Alpha/Bravo) | |
| 29 | | 865329A02 | MOUNT KIT, (Rubber) | 1 | (Alpha/Bravo) | |
| 30 | 23 | 99322 | SPACER | 2 | | |
| 31 | 10 | 97934 | SCREW, (.500-20 x 5.250) | 22 | | |
| 32 | 12 | 35777 | WASHER | 2 | | |
| 33 | 23 | 99299 | SPACER, (.52 x .87 x .63) | 2 | | |
| 34 | 13 | 35048 | LOCKWASHER, (.375) | 2 | | |
| 35 | 16 | 64066 | STUD, (.375-16 x 2.750) Special | 2 | | |
| 35 | 16 | 861316 | STUD | 2 | (Horizon) | |
| 36 | 11 | 863332 | NUT, (.500-20) | 2 | | |
| 37 | 12 | 20572 | WASHER, (.390 x .750 x .093) | 1 | | |
| 38 | 10 | 27612 | SCREW, (.275-16 x 1.250) | 2 | | |